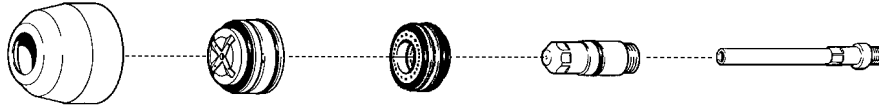


Hypertherm®

HT4001®

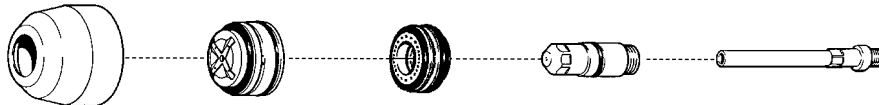
Consumables

O₂ – Mild steel – without slave



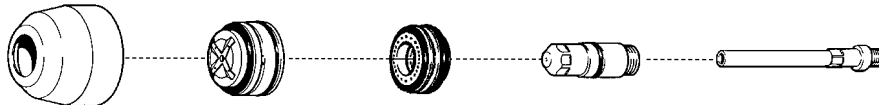
	Retaining cap*	Nozzle	Swirl ring	Electrode	SilverPlus	Water tube
260 A	020579	020086	020623	020663	220397	020990
340 A	020579	020086	120135	120630	-----	020990
260 A bevel	020579	120384	020623	020975	-----	020990
340 A bevel	020579	120384	120460	120836	-----	020990

N₂ – Mild steel/Stainless/Aluminum – without slave



	Retaining cap*	Nozzle	Swirl ring	Electrode	Water tube
260 A	020579	020089	020039	020082	020990
400 A	020579	020084	020039	020082	020990
260 A bevel	120390	120386	020039	020968	020991
400 A bevel	120390	120387	020039	020968	020991

N₂ – Mild steel/Stainless/Aluminum – with slave



	Retaining cap*	Nozzle	Swirl ring	Electrode	Water tube
260 A	020579	020089	020039	020082	020990
400 A	020579	020084	020039	020082	020990
600 A	120390	120386	020039	020968	020990
760 A	120390	120387	020039	020968	020990
260 A bevel	020579	020089	020039	020082	020991
400 A bevel	020579	020084	020039	020082	020991
600 A bevel	120390	120386	020039	020968	020991
760 A bevel	120390	120387	020039	020968	020991

TECHNOLOGIES

Chambered swirl ring™
LongLife™

* CE countries must use CE retaining cap (please refer to operators manual for more information and part numbers)

HT4001®

Torch assembly options

Standard leads

Lead length	Part number
3 m (10')	028508
7.6 m (25')	028511
9.2 m (30')	028512
10.7 m (35')	028513
12.2 m (40')	028514
13.7 m (45')	028515
15 m (50')	028509
15.3 m (50')	028516
16.8 m (55')	028770
18.3 m (60')	028771
20 m (65')	028510

Mounting sleeves

Description	Part number
Standard	020041
Bevel	020749

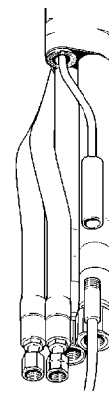
Torch main body

Description	Part number
Standard	020328
Bevel	020970

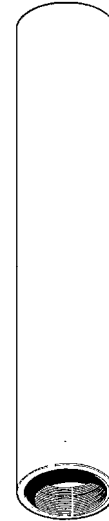
Additional parts available (not shown)

Description	Part number
Torch mounting bracket	020046
Consumables starter kit (without slave, standard)	028825
Consumables starter kit (without slave, bevel)	028826
Consumables starter kit (with slave, standard)	028827
Consumables starter kit (with slave, bevel)	028828
Machine torch – Bevel	(Torch, sleeve, consumables) 028741
Machine torch – Standard	(Torch, sleeve, consumables) 028507
Preventive maintenance kit	228068
Electrode gauge	004147
Silicon lubricant for o-rings	027055
Water tube wrench	027347
Cap removal tool	004732
O-ring kit	025028

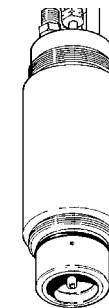
* CE countries must use CE retaining cap (please refer to operators manual for more information and part numbers)



Leads



Mounting sleeve



HT4001 torch