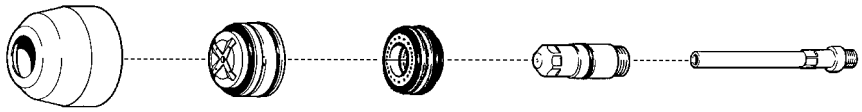
Hypertherm®

PAC500®

Consumables



	Retaining cap	Nozzle	Swirl ring	Electrode	Water tube
Up to 600 A	020034 (Tapered)	020050 (.120)	020039	020038	120035
	020043 (Flared)	020035 (.166)			120035
		020036 (.187)			
600 – 1000 A	020034 (Tapered)	020037 (.220)	020040 (.220)	020038	
	020043 (Flared)	020047 (.250)	020048 (.250)		

Torch assembly options

Standard leads

Lead length	Part number
3 m (10')	028137
4.5 m (15')	028138
6 m (20')	028139
7.6 m (25')	028140
9.2 m (30')	028141
10.7 m (35')	028142
12.2 m (40')	028143

Mounting sleeves

Description	Part number
Standard	020041

Torch main body

Description	Part number
Standard	020030

Additional parts available (not shown)

Description		Part number
Electrode gauge		004147
Silicon lubricant for o-rings		027055
Water tube wrench		027347
Electrode wrench		027001
Machine torch – under 600 A	(Torch, sleeve, consumables)	028031
Machine torch – over 600 A	(Torch, sleeve, consumables)	028160
O-ring kit		025028

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